

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

79483

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Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Start Date: 26/01/2012 **Start Qty:** 10.00

10

Customer:

Required Date: 09/02/2012 **Req'd Qty:** 10.00

10

Reference:

Run Start *NR1*

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Stop *NR2*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Operation Description

Set Up/ Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	-----------	------------	------------	---------------	-------------

130

Chemical Conversion Coat per QSI005 4.1

0.00

130

Memo

0.00

HandFinish

Hand Finishing

140

QC3- Inspect Part Finish

0.00

140

Memo

0.00

OC

Quality Control

150

Identify as per dwg & Stock Location: 10

0.00

150

Memo

0.00

Packaging

Packaging

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January-26-12 1:10:29 PM

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Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Item Name: Spacer

Start Date: 26/01/2012 **Start Qty:** 10.00 ***10***

Cust Item ID:

Required Date: 09/02/2012 **Req'd Qty:** 10.00 ***10***

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/
Work Center ID

Operation Description

Set Up/ Run Hours

Tool ID	Tool #	Plan Code
---------	--------	-----------

Accept Qty	Reject Qty	Reject Number	Insp. Stamp

160

QC21- Final Inspection - Work Order Release

0.00

160

QC21- Final Inspection - Work Order Release


0.00

QC

Memo

0.00

Quality Control

11.05 12/02/03 

2/2-02-2

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Picklist Print

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Page 1

Work Order ID: 79483

79483

Parent Item: D2525-3

D2525-3

Parent Item Name: Spacer

Start Date: 26/01/2012

Required Date: 09/02/2012

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP B99.11.10Re-format added Acid etch stepEC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6R0.750		Purchased	No			100	f	34.6390	0.022	0.231579			

M6061T6R0 750

**

6061-T6 Round Bar .750"

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT013	34.639	
112442	0.796	
117481	1.969	
118106	1.338	
119231	6.536	
119613	24	

3 12/02/01

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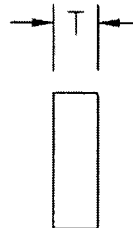
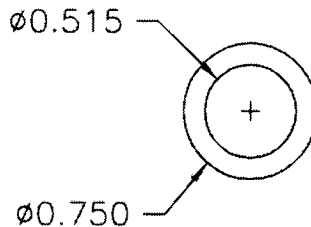
NOTE: Date & initial all entries



DESIGN BW	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED HE	APPROVED [Signature]	DRAWING NO. D2525	REV. B SHEET 1 OF 1
DATE 99.09.30		TITLE SPACER KIT SCALE 1:1	
A	95.12.22	NEW ISSUE	
B	99.09.30	REVISED MATERIAL	

RELEASED
99.10.12 4E

PART NUMBER	THICKNESS T	QTY
D2525-1	0.750	1
D2525-3	0.250	1
D2525-5	0.125	4
D2525-7	0.063	0
D2525-9	0.032	0



STANDARD
KILLER
ENCLOSURE
UNCONTROLLED COPY
SUBJECT TO
WARRANTY
NO. 39483-M.L.J

12/01/26

MATERIAL: 5052-H32 (QQ-A-225/7) OR 1100 (QQ-A-225/1)
OR 6061-T6 (QQ-A-225/8) OR 6061-T6 (QQ-A-200/8)
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1

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